

AR201070

ART2K0FE, 88-108MHz

v1.1 — 8-Sept-2021

AMPLEON

Application Report

Document information

| | |
|------------------|---|
| Status | Company Public |
| Author(s) | Ampleon |
| Abstract | Measurement results of a Class AB design for the 88-108MHz band with the ART2K0FE |

1. Revision History

Table 1: Report revisions

| Revision | Date | Description | Author |
|----------|-------------|---------------------|--------------------|
| 1.0 | 8-Sept-2021 | Initial document | Harrie Rahangmetan |
| 1.1 | 6-Dec-2021 | Value C23 corrected | Harrie Rahangmetan |

2. Contents

- 1. Revision History..... 2
- 2. Contents 2
- 3. List of figures 2
- 4. List of tables 3
- 5. Introduction 4
 - 5.1 General description 4
 - 5.2 Test object details 4
 - 5.3 Used Test signals..... 4
 - 5.4 Test circuit..... 4
- 6. Measurement Results 5
 - 6.1 Summary CW Power Sweeps (Vds=58V, results @ 1500W) 5
 - 6.2 Gain & Efficiency @ Frequency=88-108MHz CW, Vds=58V 5
 - 6.3 Summary CW Power Sweeps (Vds=60V, results @ 1600W) 6
 - 6.4 Gain & Efficiency @ Frequency=88-108MHz CW Vds=60V 6
 - 6.5 Second & third harmonic @ Frequency=88-108MHz CW Vds=60V 7
 - 6.6 Summary CW Power Sweeps (Vds=62V, results @ 1650W) 8
 - 6.7 Gain & Efficiency @ Frequency=88-108MHz CW Vds=62V 8
- 7. Appendix A 9
 - 7.1 PCB Layout Drawing top and bottom 9
 - 7.2 PCB Layout Drawing + Components 10
 - 7.3 L3 dimensions 10
 - 7.4 Component list 11
 - 7.5 Baseplate 12
 - 7.6 Building sequence Demo board 13
- 8. Photo's Demo Board..... 14
- 9. Legal information 15
 - 9.1 Definitions 15
 - 9.2 Disclaimers 15
 - 9.3 Trademarks 15
 - 9.4 Contact information 15

3. List of figures

- Figure 1 CW (Vds=58V)Gain and Efficiency vs Pout [W] 5
- Figure 2 CW (Vds=60V)Gain and Efficiency vs Pout [W] 6
- Figure 3 CW (Vds=60V)H2 & H3 vs Pout [W] 7
- Figure 4 CW (Vds=62V)Gain and Efficiency vs Pout [W] 8
- Figure 5 PCB layout.....top layer 9
- Figure 6 PCB layout.....bottom layer 9
- Figure 7 PCBLayout Drawing + Components 10
- Figure 8 L3 Dimensions..... 10
- Figure 9 PictureTop View Demo Board 14
- Figure 10 PictureSide View Demo Board 14

4. List of tables

| | |
|-------------------------------------|----|
| Table 1:.....Report revisions | 2 |
| Table 1:.....Component list | 11 |

5. Introduction

5.1 General description

This report presents the measurement results of the Class AB amplifier demo AR201070. The device ART2K0FE used is a 2000 W advanced ruggedness LDMOS power transistor for industrial, scientific and medical applications in the HF to 400 MHz band, 9th generation LDMOS in a SOT539 package. ART2K0FE is a symmetrical push-pull power transistor. The presented demo is tuned for the frequency band 88-108MHz.

5.2 Test object details

Transistor type: ART2K0FE (Soldered down)
Production code : m2108-1200
Package : SOT539
Board: ART2K0FE_input_output_rev4.3
Demo number: AR201070

5.3 Used Test signals

CW: CW ($V_{ds}=58V - 62V$)

5.4 Test circuit

A description of this circuit can be found in Appendix A.

Start with a supply voltage (drain-source) of 60V. The total I_{dq} should be 100mA (2x50mA).

Start with $V_{gs1}=1.5V$ and increase until $I_{dq1}=50mA$.

Then $V_{gs2}=1.5V$ and increase until $I_{dq2}=50mA$.

Leave the V_{gs} as it is, and you can vary V_{ds} from 58V till 62V.

6. Measurement Results

6.1 Summary CW Power Sweeps (Vds=58V, results @ 1500W)

| Freq [MHz] | MaxGain [dB] | MaxEff [%] | G@MxEff [dB] | P1dB [dBm]* | P1dB [W]* | G@P1dB [dB]* | Eff@P1dB [%]* | P3dB [dBm]* | P3dB [W]* | G@P3dB [dB]* | Eff@P3dB [%]* |
|------------|--------------|------------|--------------|-------------|-----------|--------------|---------------|-------------|-----------|--------------|---------------|
| 88.00 | 28.1 | 85.4 | 24.9 | 61.3 | 1346.01 | 27.1 | 81.5 | 61.8 | 1514.71 | 25.1 | 85.3 |
| 93.00 | 28.2 | 84.2 | 25.0 | 61.1 | 1278.43 | 27.2 | 77.5 | 61.9 | 1566.19 | 25.2 | 83.9 |
| 98.00 | 28.1 | 82.8 | 25.1 | 61.1 | 1275.49 | 27.1 | 74.9 | 62.1 | 1633.55 | 25.1 | 82.7 |
| 103.00 | 27.8 | 82.2 | 24.7 | 61.2 | 1306.15 | 26.8 | 73.7 | 62.3 | 1700.79 | 24.8 | 82.0 |
| 108.00 | 27.7 | 81.9 | 24.6 | 61.3 | 1363.69 | 26.7 | 73.8 | 62.4 | 1735.64 | 24.7 | 81.8 |

| Freq [MHz] | Gain [dB] @ 1500W | Eff [%] @ 1500W | Compr [dB] @ 1500W | IRL [dB] @ 1500W |
|------------|-------------------|-----------------|--------------------|------------------|
| 88.00 | 25.4 | 85.0 | -2.65 | 11.8 |
| 93.00 | 26.0 | 82.6 | -2.22 | 14.3 |
| 98.00 | 26.2 | 80.0 | -1.91 | 17.5 |
| 103.00 | 26.2 | 78.0 | -1.68 | 22.2 |
| 108.00 | 26.2 | 76.9 | -1.47 | 24.5 |

6.2 Gain & Efficiency @ Frequency=88-108MHz CW, Vds=58V

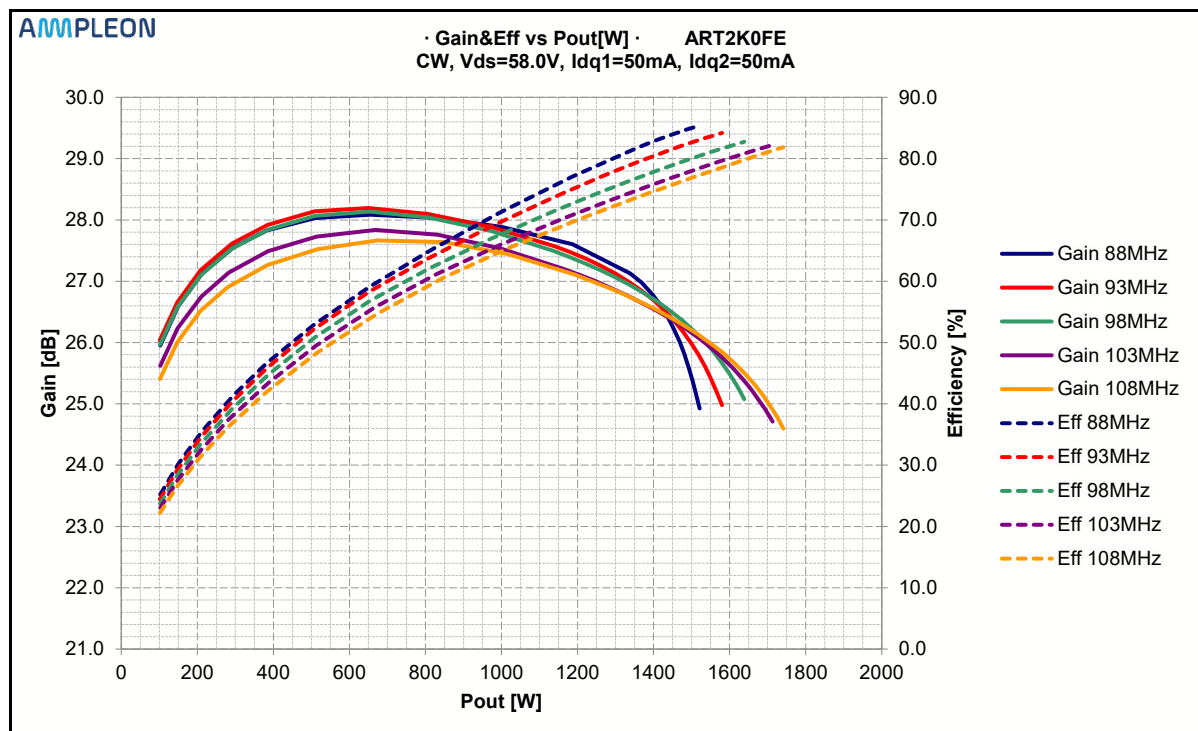


Figure 1 CW (Vds=58V) Gain and Efficiency vs Pout [W]

6.3 Summary CW Power Sweeps (Vds=60V, results @ 1600W)

| Freq [MHz] | MaxGain [dB] | MaxEff [%] | G@MxEff [dB] | P1dB [dBm]* | P1dB [W]* | G@P1dB [dB]* | Eff@P1dB [%]* | P3dB [dBm]* | P3dB [W]* | G@P3dB [dB]* | Eff@P3dB [%]* |
|------------|--------------|------------|--------------|-------------|-----------|--------------|---------------|-------------|-----------|--------------|---------------|
| 88.00 | 28.2 | 84.8 | 25.0 | 61.6 | 1441.71 | 27.2 | 81.3 | 62.1 | 1615.68 | 25.2 | 84.6 |
| 93.00 | 28.3 | 84.2 | 25.3 | 61.3 | 1362.09 | 27.3 | 77.4 | 62.2 | 1678.66 | 25.3 | 84.2 |
| 98.00 | 28.2 | 83.0 | 25.1 | 61.3 | 1349.69 | 27.2 | 74.8 | 62.4 | 1742.56 | 25.2 | 82.9 |
| 103.00 | 27.9 | 82.4 | 24.8 | 61.4 | 1377.33 | 26.9 | 73.4 | 62.6 | 1807.65 | 24.9 | 82.1 |
| 108.00 | 27.7 | 81.9 | 24.6 | 61.6 | 1434.42 | 26.7 | 73.5 | 62.7 | 1844.60 | 24.7 | 81.7 |

| Freq [MHz] | Gain [dB] @ 1600W | Eff [%] @ 1600W | Compr [dB] @ 1600W | IRL [dB] @ 1600W |
|------------|-------------------|-----------------|--------------------|------------------|
| 88.00 | 25.5 | 84.3 | -2.67 | 11.7 |
| 93.00 | 26.1 | 82.7 | -2.16 | 14.2 |
| 98.00 | 26.3 | 80.2 | -1.93 | 17.4 |
| 103.00 | 26.2 | 78.1 | -1.73 | 22.1 |
| 108.00 | 26.2 | 77.0 | -1.52 | 24.5 |

6.4 Gain & Efficiency @ Frequency=88-108MHz CW Vds=60V

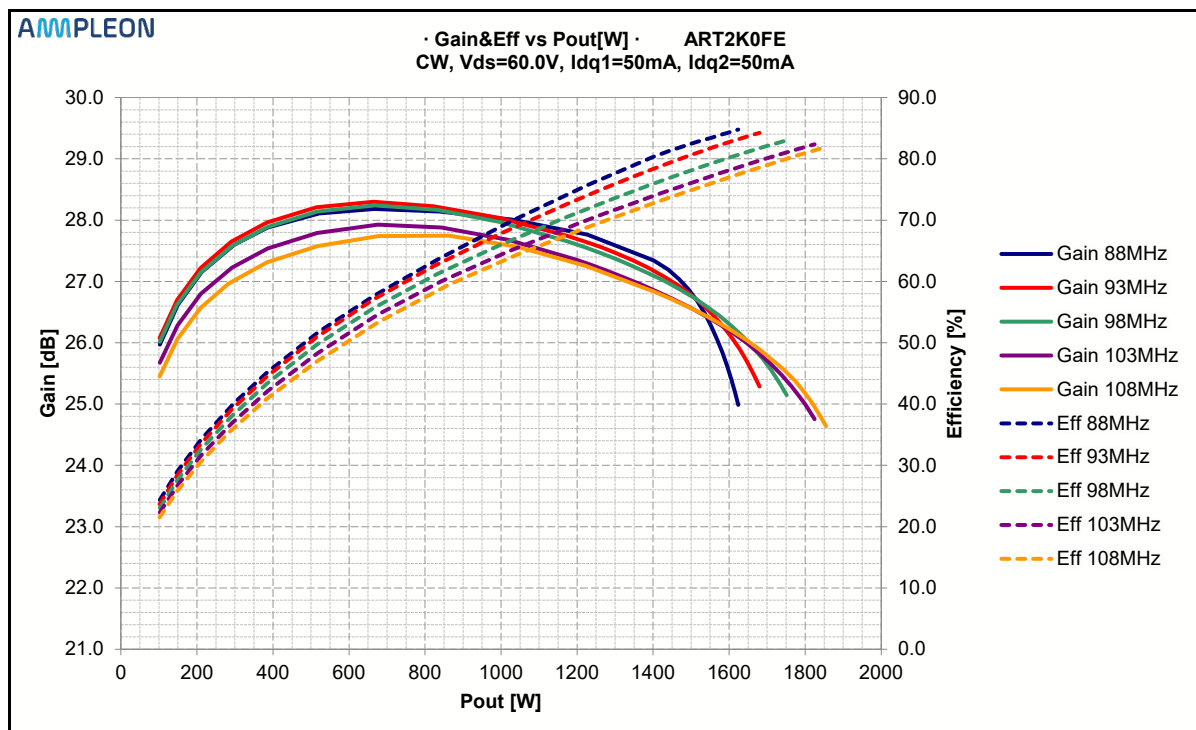


Figure 2 CW (Vds=60V) Gain and Efficiency vs Pout [W]

6.5 Second & third harmonic @ Frequency=88-108MHz CW Vds=60V

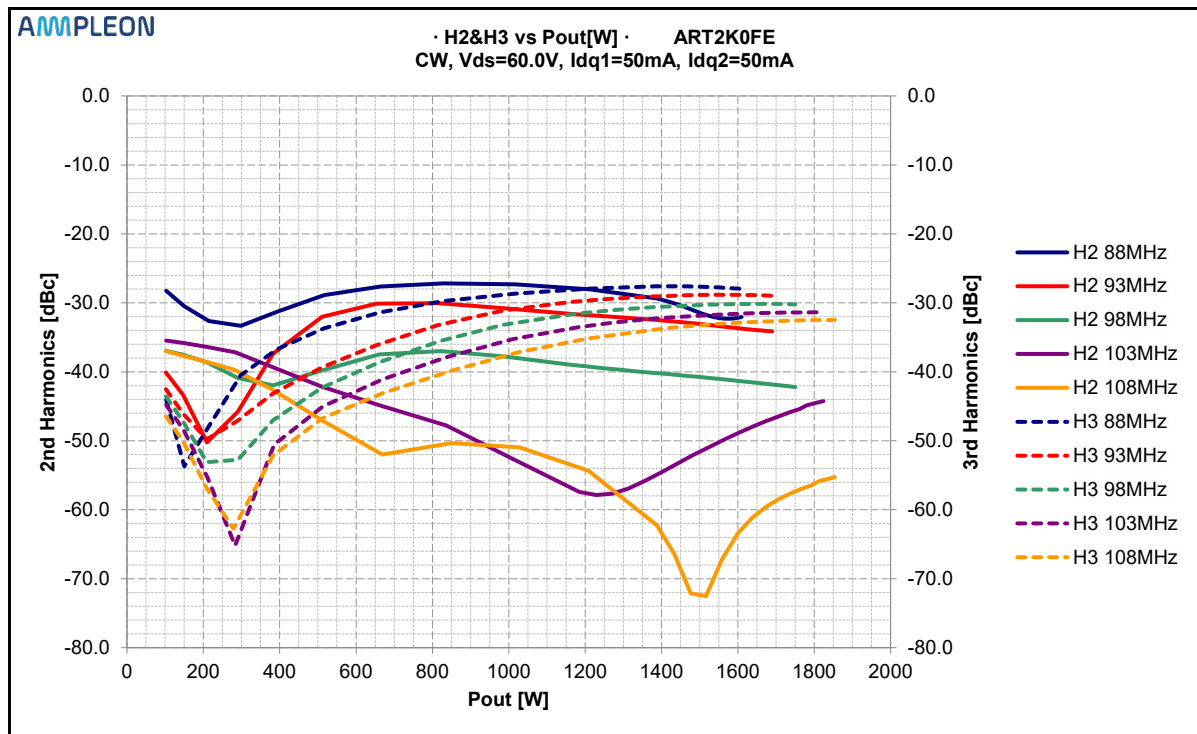


Figure 3 CW (Vds=60V) H2 & H3 vs Pout [W]

6.6 Summary CW Power Sweeps (Vds=62V, results @ 1650W)

| Freq [MHz] | MaxGain [dB] | MaxEff [%] | G@MxEff [dB] | P1dB [dBm]* | P1dB [W]* | G@P1dB [dB]* | Eff@P1dB [%]* | P3dB [dBm]* | P3dB [W]* | G@P3dB [dB]* | Eff@P3dB [%]* |
|------------|--------------|------------|--------------|-------------|-----------|--------------|---------------|-------------|-----------|--------------|---------------|
| 88.00 | 28.2 | 82.4 | 25.1 | 61.7 | 1487.29 | 27.2 | 79.1 | 62.2 | 1672.66 | 25.2 | 82.3 |
| 93.00 | 28.3 | 83.4 | 25.3 | 61.5 | 1425.28 | 27.3 | 76.2 | 62.5 | 1778.39 | 25.3 | 83.4 |
| 98.00 | 28.2 | 81.8 | 25.2 | 61.5 | 1402.39 | 27.2 | 73.2 | 62.7 | 1844.27 | 25.2 | 81.8 |
| 103.00 | 27.9 | 81.1 | 24.8 | 61.6 | 1434.90 | 26.9 | 71.9 | 62.8 | 1910.10 | 24.9 | 80.9 |
| 108.00 | 27.7 | 80.5 | 24.7 | 61.7 | 1483.18 | 26.7 | 71.6 | 62.9 | 1941.63 | 24.7 | 80.3 |

| Freq [MHz] | Gain [dB] @ 1650W | Eff [%] @ 1650W | Compr [dB] @ 1650W | IRL [dB] @ 1650W |
|------------|-------------------|-----------------|--------------------|------------------|
| 88.00 | 25.7 | 81.9 | -2.55 | 11.6 |
| 93.00 | 26.4 | 81.0 | -1.88 | 14.0 |
| 98.00 | 26.5 | 78.3 | -1.78 | 17.2 |
| 103.00 | 26.3 | 76.2 | -1.62 | 21.9 |
| 108.00 | 26.2 | 74.9 | -1.48 | 24.5 |

6.7 Gain & Efficiency @ Frequency=88-108MHz CW Vds=62V

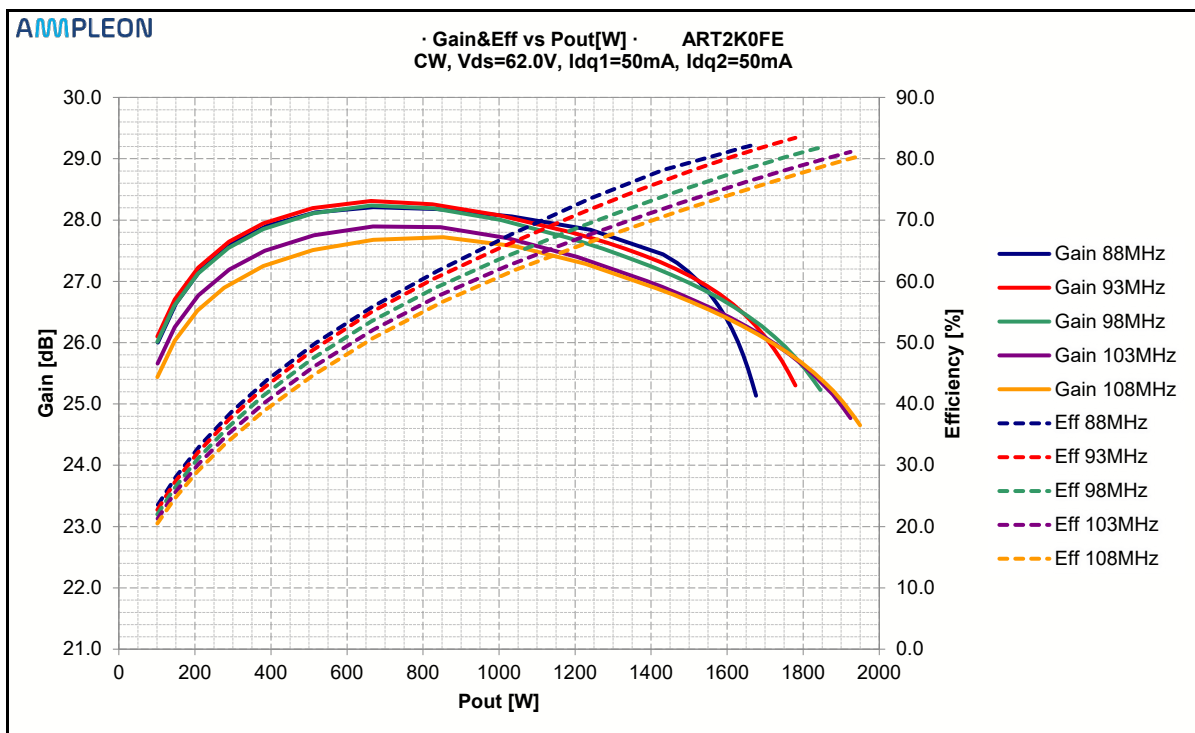


Figure 4 CW (Vds=62V) Gain and Efficiency vs Pout [W]

7. Appendix A

7.1 PCB Layout Drawing top and bottom

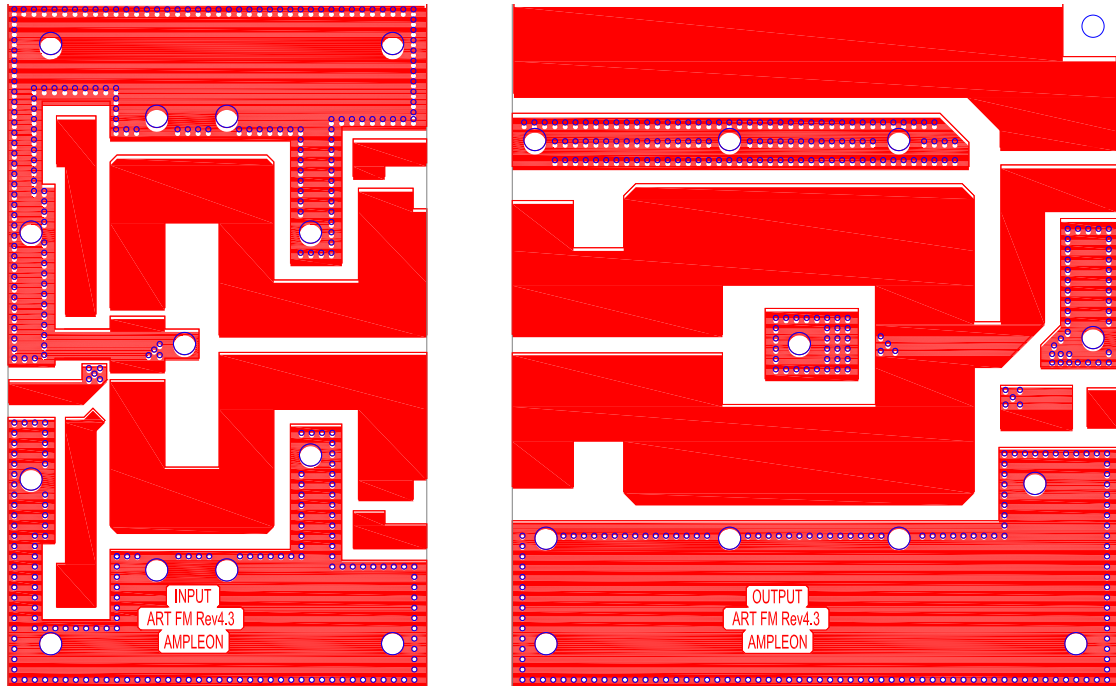


Figure 5 PCB layout top layer

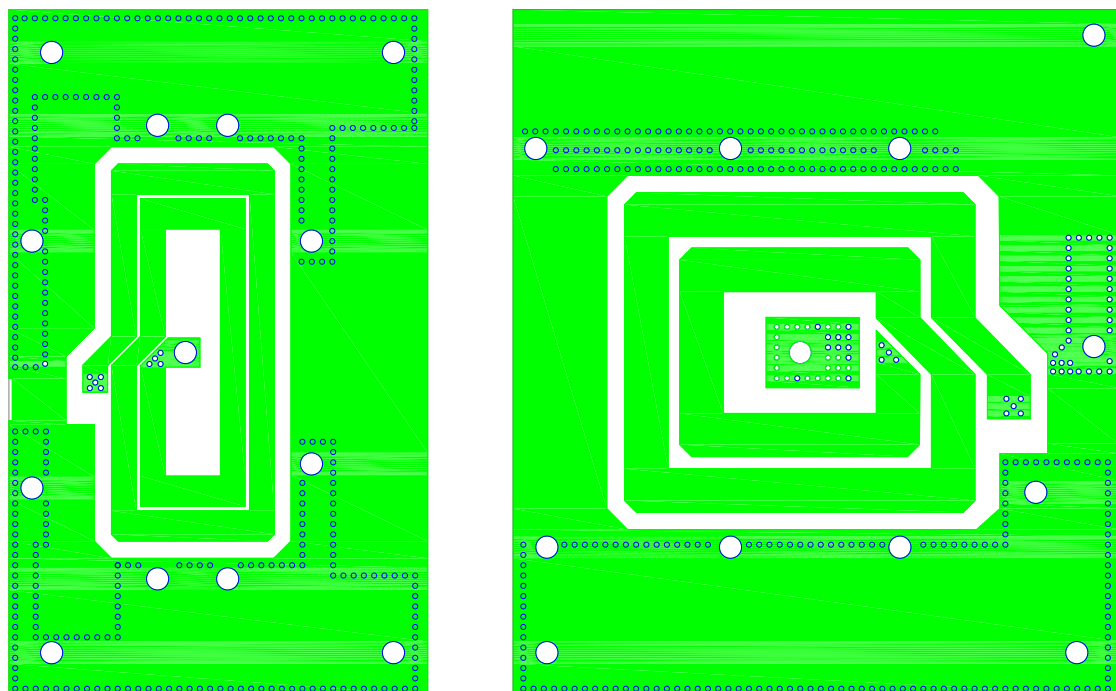


Figure 6 PCB layout bottom layer

7.2 PCB Layout Drawing + Components

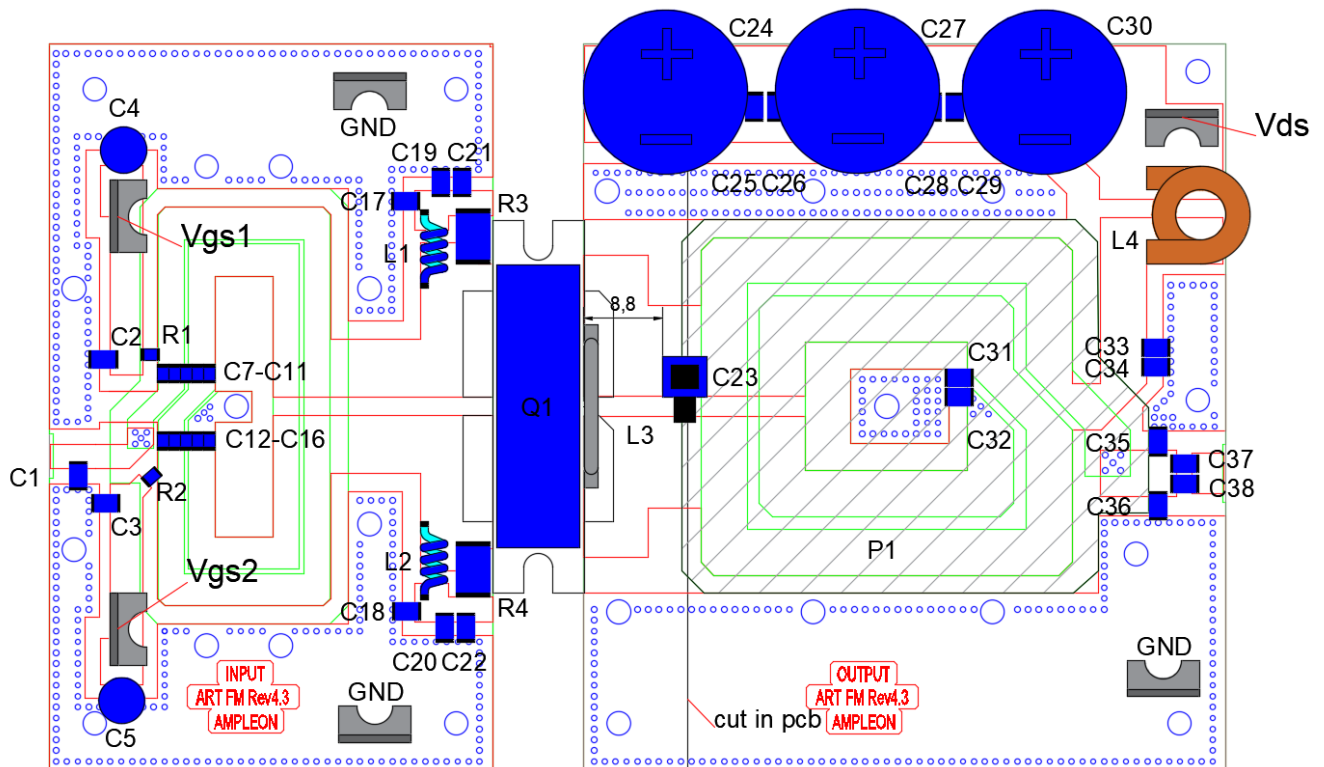


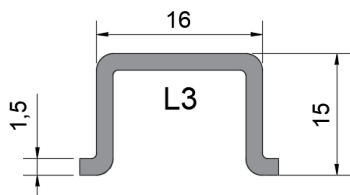
Figure 7 PCB Layout Drawing + Components

Note:

The output pcb is cut in two. The part close to the drain of the transistor and the transistor itself is soldered to the base plate. The other part of the pcb at the output connector side is screwed down. The input pcb is screwed down to the base plate. The cavity in the base plate under the input pcb is not filled. Air only. The cavity in the base plate under the output pcb is filled with Thermipad (blue).

See section 8.6 Building Sequence Demo board.

7.3 L3 dimensions



Silver plated copper wire
diameter = 1.5mm

Figure 8 L3 Dimensions

7.4 Component list

Table 1: Component list

| Designator | Description | Manufacturer | Part # |
|--------------------|--|-----------------|---|
| C1 | 18pF | ATC | 100B |
| C2, C3, C17, C18 | 10nF | AVX | 12101C1033KAT2A |
| C4, C5 | 22uF electrolytic capacitor | | |
| C7-C11, C12-C16 | 4.7nF | Murata | GRM2165C1H472JA01D |
| C19, C20 | 1nF | ATC | 100B |
| C21, C22 | 470pF | ATC | 100B |
| C23 | 68pF | CDE | MIN-002 |
| C24, C27, C30 | 1000uF electrolytic capacitor | PHILIPS | |
| C25, C26, C28, C29 | 910pF | ATC | 100B |
| C31, C32, C33, C34 | 1nF | PPI | 1111N |
| C35, C36 | 11pF | ATC | 100B |
| C37, C38 | 470pF | ATC | 100B |
| R1, R2 | 10 Ohm | | 1206 |
| R2, R3 | 33 Ohm, 2W | TE CONN | CRGP2512F33R |
| L1, L2 | 17.5nH | COILCRAFT | B06TGLC |
| L3 | Figure 16, silver plated wire | | 1.5mm diameter |
| L4 | 22nH | COILCRAFT | 1212VS-22NM EB |
| Q1 | ART2K0FE | AMPLEON | |
| Base plate | Copper with water cooling channel | | Cavity for coplanar baluns are 5mm deep |
| P1 | Thermal conductor under the output balun in the cavity of the base plate | Mueller Ahlhorn | Thermipad TP22626 Er=6.7 |

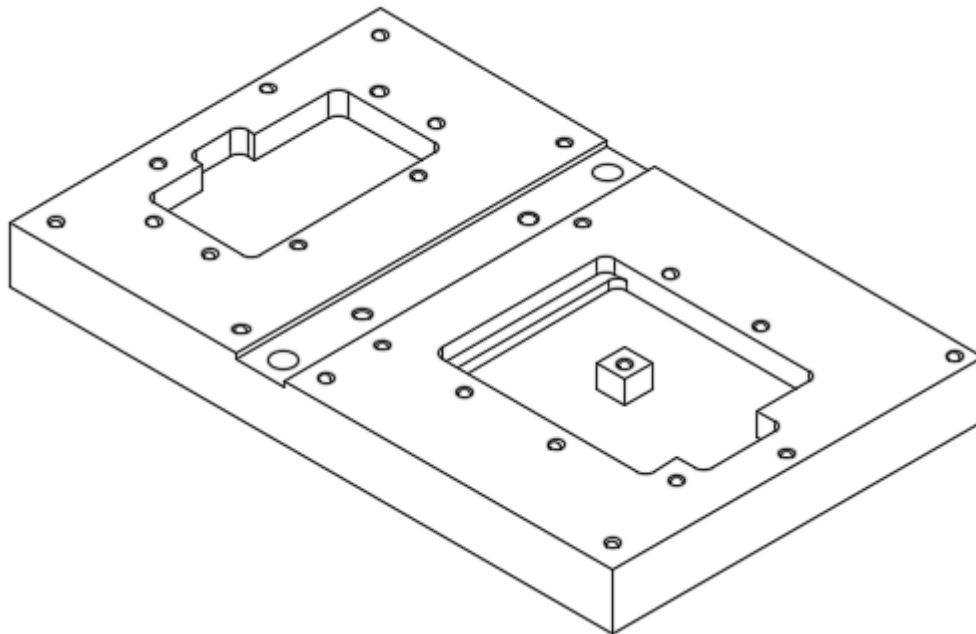
PCB Material: Arlon TC350, thickness 0.762 mm (30 mil), Er = 3.5, Cu = 2x70 micron

7.5 Baseplate

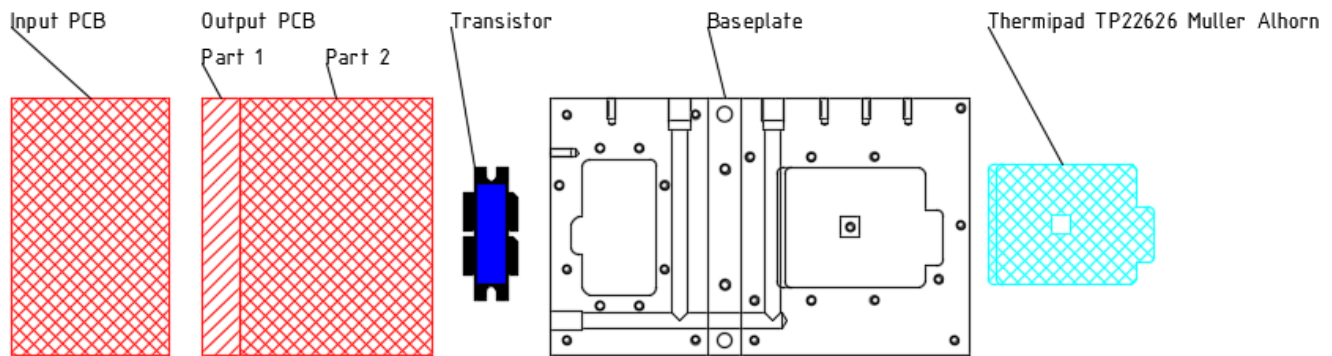
Please note that this drawing is the standard base plate. This baseplate for the demo AR201070 needed some rework so this drawing is just for illustration.

The demo amplifier pcb boards are mounted on a full copper base plate. The base plate contains a water channel to supply the amplifier with enough cooling.

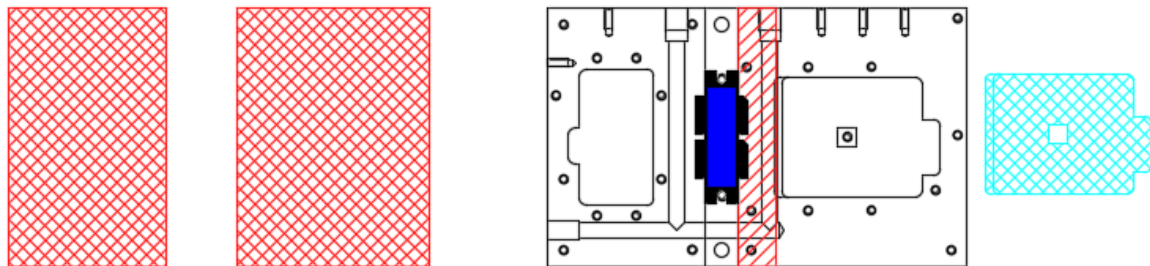
The base plate contains two cavities for the coplanar baluns. The input balun cavity is air filled. The output balun cavity is filled with a thermal conductive material that has good electrical properties. The material is conducting the heat from the balun, generated because of RF losses, to the baseplate. The thermal conductive material is necessary to cool the coplanar output balun.



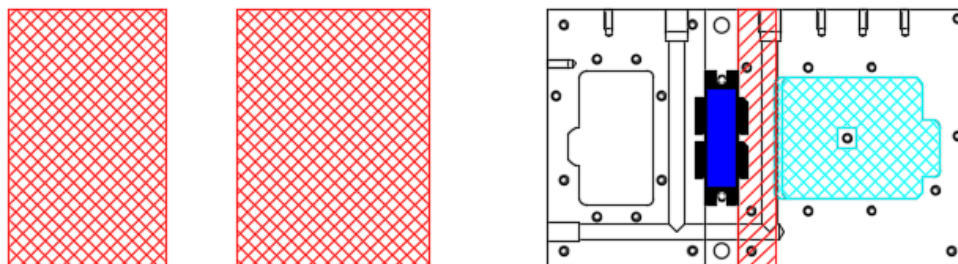
7.6 Building sequence Demo board



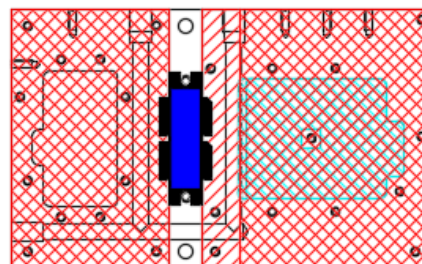
Transistor and part 1 output PCB soldered on the base plate



Thermipad put in the base plate cavity



Input PCB and Part 2 of output PCB screwed down to the base plate



8. Photo's Demo Board

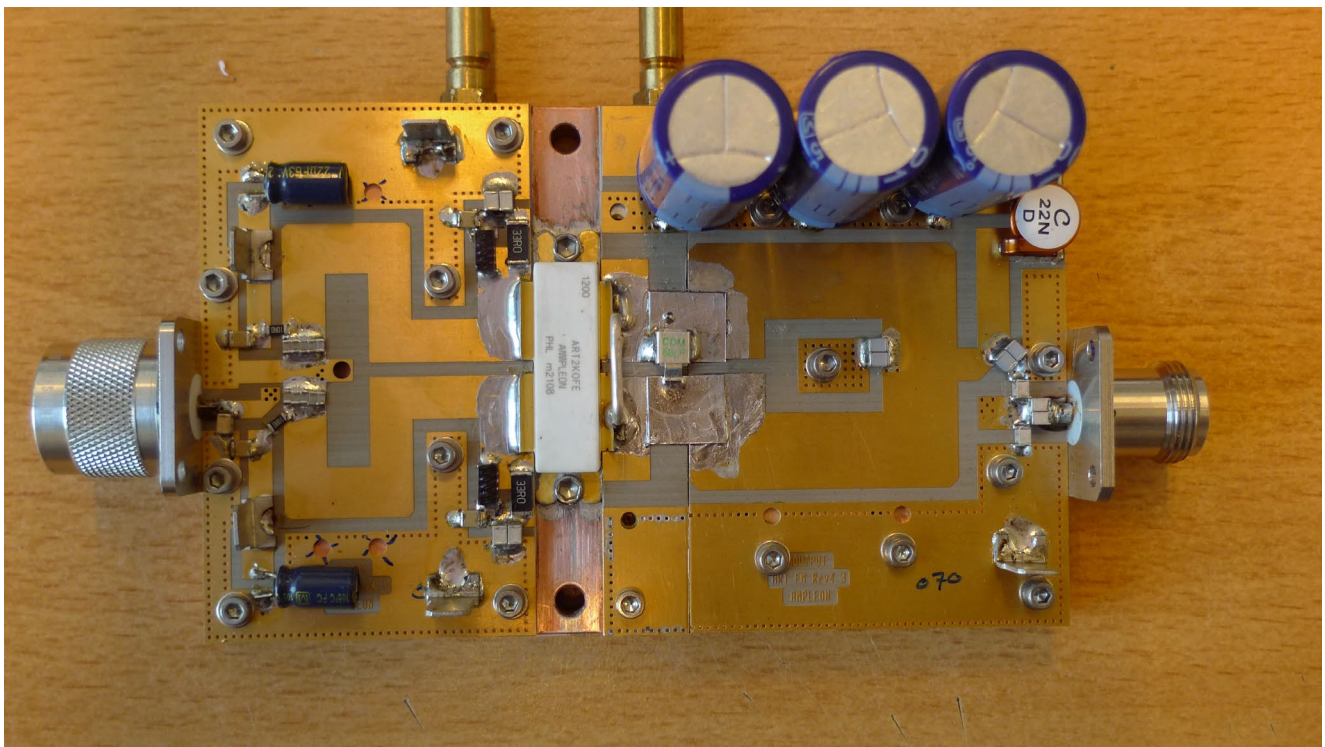


Figure 9 Picture Top View Demo Board

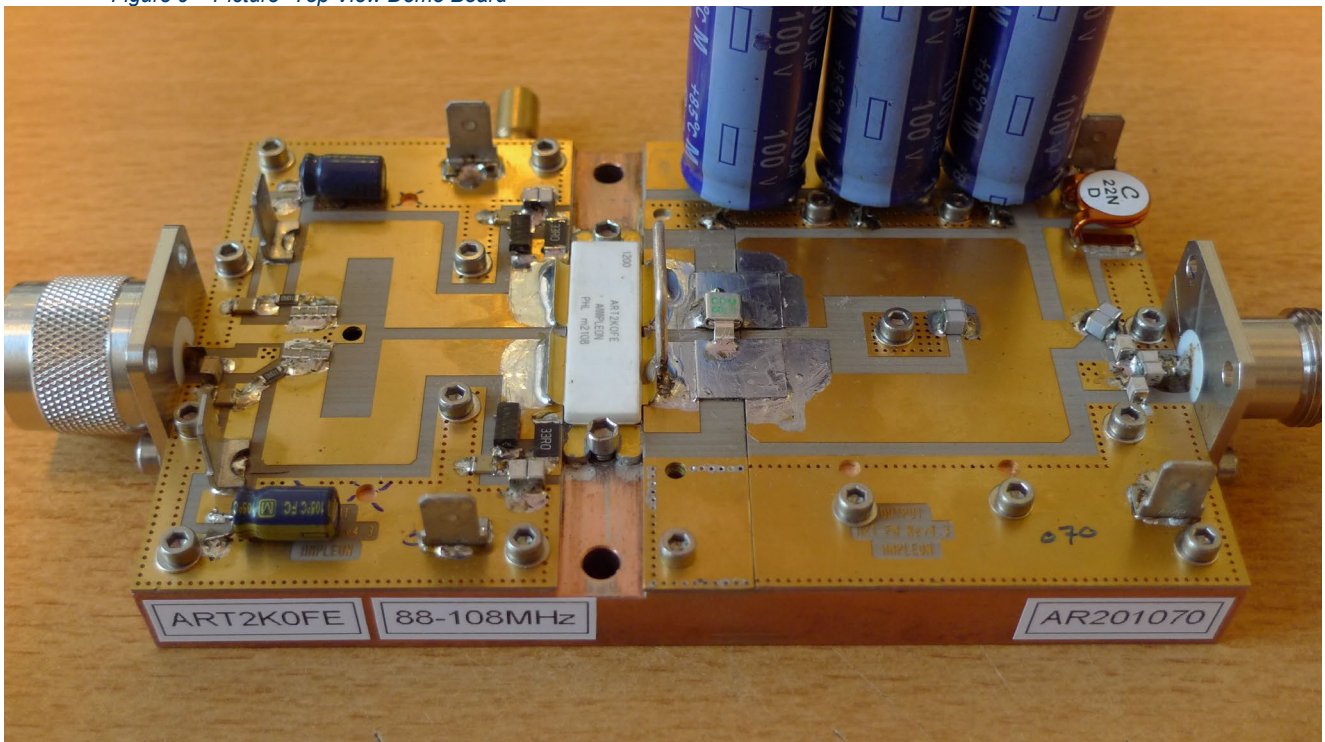


Figure 10 Picture Side View Demo Board

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